



# Distinct spin glass behavior and excellent magnetocaloric effect in $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$ (RE = Gd, Tb and Tm) high-entropy bulk metallic glasses

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## ABSTRACT

The  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) high-entropy bulk metallic glasses (HE BMGs) with tunable magnetocaloric properties were prepared successfully. As a result, a spin glass behavior was observed below 50 K in this HE BMG system. In addition, we found that the Curie temperature ( $T_C$ ) can be easily tuned from 13 to 43 K by alloying different rare earth (RE) elements, following a good de Gennes factor dependence. The peak of magnetic entropy change ( $|\Delta S_M^{\max}|$ ) for Gd-, Tb- and Tm-containing glassy alloy under a magnetic field of 5 T is 9.1, 8.6 and 11.9  $\text{J kg}^{-1}\text{K}^{-1}$ , respectively, which leads to obtain the maximum refrigerant capacity (RC) of 619, 525, and 405  $\text{J kg}^{-1}$  for the  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) HE BMGs, respectively. The glass-forming ability (GFA),  $T_C$ ,  $\Delta S_M$  and RC can be widely tuned by alloying different RE elements. These results suggest that these HE BMGs are promising magnetic refrigerants at low temperature in the future.

## 1. Introduction

Very recently, the high-entropy alloys (HEAs), a kind of new material in alloy design that consists of five or more principal elements with equal or nearly equal atomic percentage, have attracted increasing concerns in both fundamental sciences and engineering applications due to their multiple compositions, complicated microstructures and adjustable properties including high corrosion resistance, abrasive resistance, and high strength even at elevated temperature [1–4]. In addition, bulk metallic glasses (BMGs) also exhibit superior properties compared with crystalline materials, such as the tailorable Curie temperature ( $T_C$ ), the higher electrical resistivity and broad magnetic entropy change ( $\Delta S_M$ ) peak, therefore hold promises for a variety of applications [4–6]. Given the unique characteristics and excellent properties of the two kinds of materials mentioned above, formation of the HEAs with amorphous structures, that is HE BMGs, provides new possibilities in developing alloys with the advantages of both HEAs and BMGs [4,5]. The HE BMGs have shown unique and remarkably improved properties due to the strong topological and chemical disorder, compared with the normal BMGs and HEAs [4–8]. Therefore, a large number of HE BMGs have been prepared and studied because they might be of great importance for future applications. For example, the

$\text{Ti}_{20}\text{Zr}_{20}\text{Hf}_{20}\text{Be}_{20}\text{Ni}_{20}$  HE BMG exhibits high yield strength, together with the relatively large plastic strain up to 4% with a critical size of 15 mm [5]. The  $\text{Ca}_{20}\text{Mg}_{20}\text{Zn}_{20}\text{Sr}_{20}\text{Yb}_{20}$  HE BMG with enhanced mechanical properties and corrosion resistance is more suitable for biomedical applications, compared to the CaMgZn BMGs [9].

However, up to now, most researches mainly focus on mechanical properties, and only a little work has been carried out on magnetic properties, especially the magnetocaloric properties in HE BMGs. Since the discovery of giant magnetocaloric effect (GMCE) in  $\text{Gd}_5\text{Si}_2\text{Ge}_2$ , increasing concerns have been put into the development of magnetic refrigerants [10,11]. In the past decades, a number of magnetic materials have been reported to exhibit large MCE [12–14]. Due to the profuse magnetic structure of RE elements, a series of heavy RE-(Gd, Ho, Dy, Er and Tb) based glassy alloys have been extensively studied, which exhibits large MCE and shows the potential applications [15–19]. Furthermore, spin glass (SG) behavior below the freezing temperature ( $T_f$ ) was observed and discussed in these alloys. Recently,  $\text{Ho}_{20}\text{Er}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Dy, and Tm) HE BMGs were prepared successfully with excellent MCE and distinct SG behavior, which provides a new research direction of HE BMGs [6]. However, the  $\text{Ho}_{20}\text{Er}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Dy, and Tm) HE BMGs show low glass-forming ability (GFA) and  $T_C$ , which limits the development and

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potential applications as magnetic refrigerants. Moreover, only a little work focus on the MCE of HE BMGs containing three kinds of RE elements.

In this paper, the pentabasic  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) BMGs were designed and prepared, a distinct SG behavior, combined with improved GFA and excellent MCE were obtained in this glassy alloy system. The effects of RE on the GFA, SG behavior,  $T_C$ ,  $\Delta S_M$ , and refrigerant capacity (RC) were systematically investigated and discussed.

## 2. Experimental

The HEA ingots with the following nominal compositions  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) were prepared by arc melting highly pure elements (Er: 99.9 wt %, Dy: 99.9 wt %, Co: 99.99 wt %, Al: 99.9 wt %, Gd: 99.9 wt %, Tb: 99.9 wt %, Tm: 99.9 wt %) in a Ti-gettered argon atmosphere. The alloy ingots were remelted five times to ensure homogeneity. The as-cast rods with diameters of 1 mm and 1.5 mm were prepared by Cu mold suction casting method under argon atmosphere. The amorphous nature of the as-cast rods which was ground into powder was ascertained by X-ray diffraction (XRD) with Cu K $\alpha$  radiation ( $2\theta = 20\text{--}90^\circ$ ). The thermal analysis was carried out by differential scanning calorimeter (DSC) with a heating rate of 40 K/min using the BMGs with diameter of 1 mm. The temperature and field dependences of magnetization were measured by a SQUID magnetometer through field cooling magnetization ( $M_{FC}$ ) and zero field cooling magnetization ( $M_{ZFC}$ ). The  $M_{FC}$  was measured under an applied magnetic field of 16 kA m $^{-1}$  on heating course after initially cooling the BMG with diameter of 1 mm from 120 to 2 K under the same field. The  $M_{ZFC}$  was measured on the heating course under the same field of  $M_{FC}$  after initially cooling from 120 to 2 K without applied magnetic field. The isothermal magnetization ( $M$ - $H$ ) curves were measured with magnetic field up to 5 T, and the temperature intervals of 3 and 10 K were selected for the regions in the vicinity of  $T_C$  and far away from  $T_C$ , respectively.

## 3. Results and discussion

Fig. 1 shows the XRD patterns of the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) alloys with diameters of 1 mm and 1.5 mm. Only broad peaks can be seen for metallic alloys with compositions of  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) illustrating the formation of a fully glassy structure in the diameter range up to at least 1 mm. On

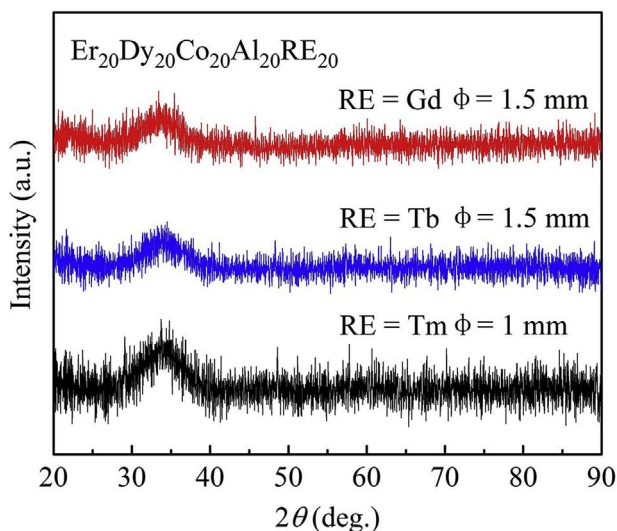


Fig. 1. XRD patterns of the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) rods with diameter of 1 mm and 1.5 mm.

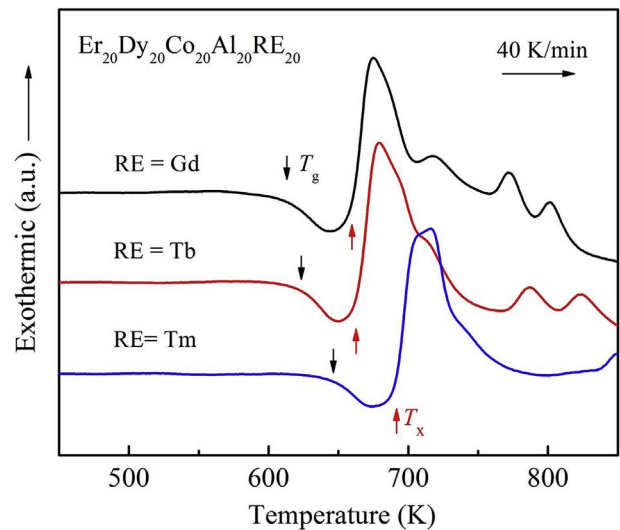


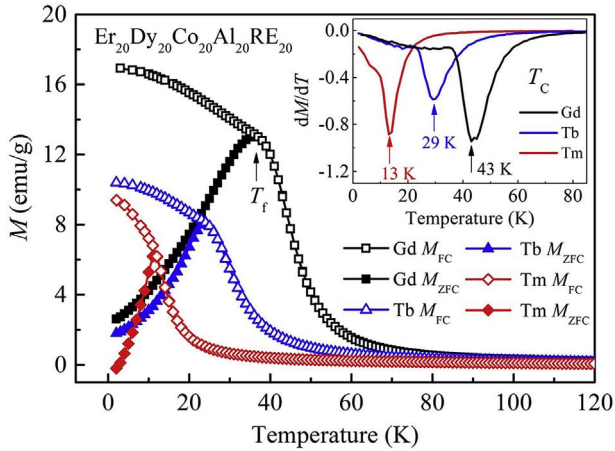
Fig. 2. DSC curves of the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) HE BMGs.

the other hand, the alloys containing Gd and Tb with a diameter of 1.5 mm show fully glassy structure based on the XRD patterns, which means that the elements Gd and Tb have a positive influence on the GFA of this alloy system. The DSC curves of the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) HE BMGs are shown in Fig. 2. It is seen that all the alloys exhibit an obvious endothermic reaction due to glass transition and exothermic peak related to crystallization, which means the formation of glassy alloys. The values of transition temperature ( $T_g$ ), crystallization temperature ( $T_x$ ) and supercooled liquid region ( $\Delta T_x = T_x - T_g$ ) have been summarized in Table 1. Both of the  $T_g$  and  $T_x$  increase gradually in terms of the sequence of the Gd, Tb and Tm, this indicates an increase in the thermal stability of the supercooled liquid [20]. Therefore, it is considered that the thermal stability of this glassy alloy system increases in terms of the sequence of the Gd, Tb and Tm. It was found that electrons could transfer from the metalloids elements to fill the  $d$  shells in the transition metal elements to form a  $s$ - $d$  hybrid bonding [21]. In this study, the numbers of  $4f$  band electrons in Gd, Tb and Tm elements are 7, 9 and 13, respectively. Consequently, it is considered that the  $f$ - $d$  hybrid bonding nature between RE and Co elements would increase in terms of the sequence of the Gd, Tb and Tm, which results in an increase of thermal stability of the supercooled liquid.

Fig. 3 shows the  $M_{FC}$  and  $M_{ZFC}$  curves for the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) HE BMGs. For each alloy, a spin freezing transition can be observed, while a cusp exists in the  $M_{ZFC}$  curve at the same temperature where a divergence appears between the  $M_{FC}$  and  $M_{ZFC}$  curves, which is a typical SG-like behavior. This is different from some glassy alloys, such as most Gd-based MGs which generally show ferromagnetic transition due to the absence of orbital momentum of Gd [16,22]. The reason is that the exchange interactions dominate the magnetic behavior in these Gd-based MGs, while the random magnetic anisotropy arising from the local random electrostatic field plays a significant role in this RE based HE BMGs [16,23]. The  $T_C$  of  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) HE BMGs calculated from the differentiation of  $M_{FC}$  curves are 43, 29 and 13 K for RE = Gd, Tb and Tm, respectively, marked by arrows in the insert of Fig. 3. Generally, the  $T_C$  usually tends to follow the de Gennes factor ( $F$ ) in the RE-based metallic glasses [24], i.e., the larger the magnitude of  $F$ , the greater the value of  $T_C$ . The  $F$  can be expressed as:  $F = J(J+1)(g-1)^2$  [25], where  $J$  ( $J = 3.5, 6, \text{ and } 6$  for RE = Gd, Tb and Tm, respectively) represents the total orbital quantum number, and  $g$  represents the gyromagnetic ratio given by  $g = 1 + [J(J+1) + S(S+1) - L(L+1)]/2J(J+1)$ , where  $S$  ( $S = 3.5, 3, \text{ and } 1$  for RE = Gd, Tb and Tm, respectively) represents the spin

**Table 1**  
The thermal parameters and magnetocaloric properties under an applied magnetic field of 5 T of as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) HE BMGs.

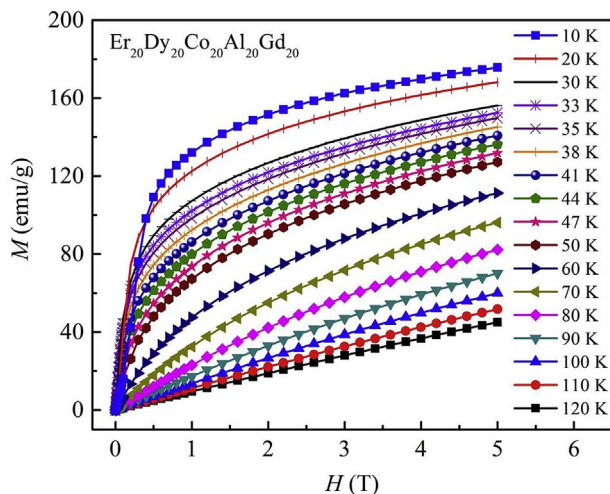
Composition	$T_g$ (K)	$T_x$ (K)	$\Delta T_x$ (K)	$T_C$ (K)	$T_f$ (K)	$ \Delta S_M^{\max} $ ( $\text{J kg}^{-1}\text{K}^{-1}$ )	$\delta T_{\text{FWHM}}$ (K)	RC ( $\text{J kg}^{-1}$ )	Ref.
$\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Gd}_{20}$	610	659	49	43	36	9.1	68	619	This work
$\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Tb}_{20}$	623	663	40	29	24	8.6	61	525	This work
$\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Tm}_{20}$	645	690	45	13	11	11.9	34	405	This work
$\text{Ho}_{20}\text{Er}_{20}\text{Co}_{20}\text{Al}_{20}\text{Gd}_{20}$	612	652	40	37	–	11.2	56	627	6
$\text{Ho}_{20}\text{Er}_{20}\text{Co}_{20}\text{Al}_{20}\text{Dy}_{20}$	632	668	36	18	–	12.6	37	468	6
$\text{Ho}_{20}\text{Er}_{20}\text{Co}_{20}\text{Al}_{20}\text{Tm}_{20}$	648	680	32	9	–	15.0	25	375	6
$\text{Gd}_{20}\text{Tb}_{20}\text{Dy}_{20}\text{Ni}_{20}\text{Al}_{20}$	582	607	25	45	–	7.25	70	507	7
$\text{Tb}_{55}\text{Co}_{20}\text{Al}_{25}$	614	680	66	105	–	7.5	47	352	16
$\text{Er}_{50}\text{Y}_{26}\text{Co}_{24}\text{Al}_6$	651	702	51	8	–	15.9	27	423	17
$\text{Dy}_{36}\text{Ho}_{20}\text{Co}_{20}\text{Al}_{24}$	633	687	54	23	–	9.49	44	417	18



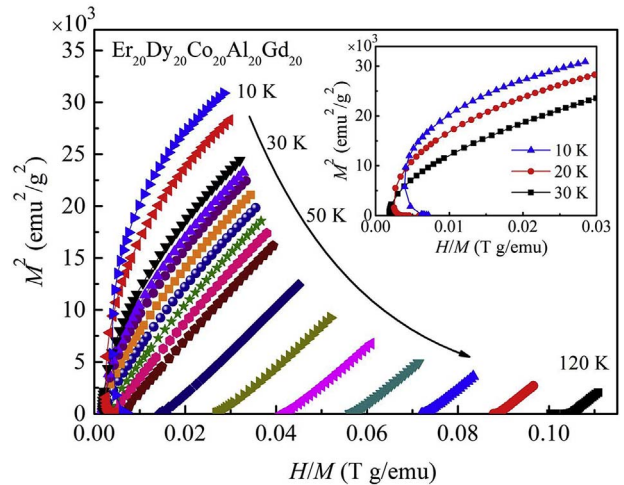
**Fig. 3.** The  $M_{\text{FC}}$  and  $M_{\text{ZFC}}$  curves for the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) HE BMGs. The insert shows the curves of  $dM/dT$  versus temperature.

quantum number and  $L$  ( $L = 0, 3,$  and  $5$  for RE = Gd, Tb and Tm, respectively) represents the orbital angular momentum quantum number. The  $F$  of Gd, Tb, and Tm obtained by theoretical calculation are 15.8, 10.5 and 1.2, respectively. It is consistent with experiment result as shown in Fig. 3 that the Gd-containing glassy alloy exhibits the highest  $T_C$ . Thus, the de Gennes factor is a good guide for estimating the  $T_C$  in a given lanthanide compound series.

Fig. 4 shows a set of isothermal magnetization curves for  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Gd}_{20}$  HE BMG as an example. The magnetization of these glassy alloys rises abruptly at low magnetic field and temperature



**Fig. 4.** Isothermal magnetization curves of the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Gd}_{20}$  HE BMG as an example.



**Fig. 5.** The Arrott plots for the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Gd}_{20}$  HE BMG. The insert is Arrott plots for the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Gd}_{20}$  HE BMG at 10, 20, and 30 K, respectively.

below  $T_C$ , and then rapidly reaches saturation, showing obvious ferromagnetic behavior. In addition, the curves gradually turn to straight lines due to the change from ferromagnetic to paramagnetic with the increasing temperature. Fig. 5 shows the Arrott plots for the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Gd}_{20}$  HE BMG between 10 and 120 K and the insert is the selected Arrott plots at temperature for 10, 20, and 30 K, respectively. Based on the magnetism, the magnetic transition is classified to first order when the slope of Arrott plot is negative; otherwise, it is classified to second order when the slope is positive [26]. It is noted that negative slope is obviously observed in the S-shape curves below the  $T_b$ , and the inflection point corresponding to the value of  $H/M$  is enhanced with decreasing temperature, as shown in the insert of Fig. 5, which can be attributed to the SG behavior of the alloy [15,27,28]. Additionally, positive slopes without inflection point are observed above  $T_b$ , demonstrating a second order magnetic transition in the  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Gd}_{20}$  HE BMG.

The magnetic entropy change  $\Delta S_M$  is an important parameter to evaluate the MCE of these HE BMGs. In an isothermal process of magnetization, the  $\Delta S_M$  of the system caused by a magnetic field can be given by integrating the Maxwell relation over the magnetic field [15].

$$\Delta S_M(T, H) = S_M(T, H) - S_M(T, 0) = \int_{H_0}^{H_{\max}} \left( \frac{\partial M}{\partial T} \right) dH \quad (1)$$

where  $H_{\max}$  and  $H_0$  represent the maximum and minimum value of the magnetic fields. In this work,  $H_{\max}$  and  $H_0$  are 5 T and 0 T, respectively. Fig. 6 shows  $\Delta S_M$  as a function of the temperature under an applied field of 5 T for HE BMGs. It is worthy to note that the  $|\Delta S_M^{\max}|$  is observed near  $T_C$ , which can be attributed to the transition from ferromagnetism to paramagnetism. The values of  $|\Delta S_M^{\max}|$  are 9.1, 8.6 and 11.9  $\text{J kg}^{-1}\text{K}^{-1}$  for HE BMGs with RE = Gd, Tb and Tm, respectively,

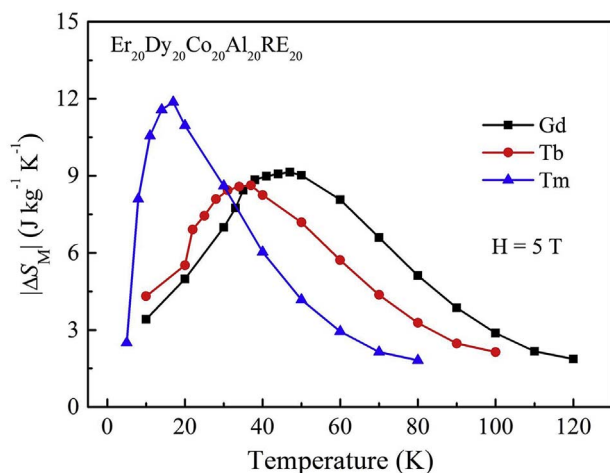


Fig. 6. The magnetic entropy change  $\Delta S_M$  of the as-cast  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) HE BMGs as a function of temperature under an applied field of 5 T.

demonstrating their excellent MCE.

The RC is another key parameter to evaluate the magnetic refrigerants, which is proportional to the area under the curve of  $\Delta S_M$  versus  $T$ . The RC estimated using Gschneidner method [29] can be expressed as:

$$RC = |\Delta S_M^{\max}| \times \delta T_{\text{FWHM}} \quad (2)$$

where  $\delta T_{\text{FWHM}}$  presents the full width at half maximum of  $|\Delta S_M|$ . As shown in Table 1 and Fig. 6, the  $\delta T_{\text{FWHM}}$  values under an applied magnetic field of 5 T are 68, 61 and 34 K for these HE BMGs with RE = Gd, Tb and Tm, respectively. In addition, the RC values for these HE BMGs are 619, 525 and 405  $\text{J kg}^{-1}$  with RE = Gd, Tb and Tm, respectively. All the alloys have a large RC value compared to other RE-based BMGs as listed in Table 1. It is noted that the  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Gd}_{20}$  HE BMG has the largest RC among these three alloys for its widest  $\delta T_{\text{FWHM}}$ , though the  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{Tm}_{20}$  HE BMG exhibits the largest  $|\Delta S_M^{\max}|$ . The high RC should be attributed to the large  $\Delta S_M$  and the particular glassy and magnetic structure which extends the large  $\Delta S_M$  to a wider temperature range. In the SG alloy, magnetic moments are frozen into the equilibrium orientation, but there is no long-range order, which makes it more difficult to be frozen than the ferromagnetic alloys [6,30]. Therefore, the magnetic transition temperature range can be effectively widened due to the SG behavior and complicated compositions, which can broaden the full width at  $\delta T_{\text{FWHM}}$  and improve the RC [6]. The large magnetic entropy change  $\Delta S_M$  and excellent RC, accompanying the inherent amorphous nature, make the HE BMGs promising magnetic refrigerant materials in helium and hydrogen liquefaction temperature range.

#### 4. Conclusions

In this work,  $\text{Er}_{20}\text{Dy}_{20}\text{Co}_{20}\text{Al}_{20}\text{RE}_{20}$  (RE = Gd, Tb and Tm) HE BMGs were prepared with larger GFA and tunable magnetocaloric properties. Distinct SG behaviors were observed among these BMGs, which are more apparent than some RE-based BMGs. The values of  $T_C$  are 43, 29 and 13 K with RE = Gd, Tb and Tm, respectively, following a good de Gennes factor dependence. The large  $|\Delta S_M^{\max}|$  of 11.9  $\text{J kg}^{-1}\text{K}^{-1}$  and RC of 619  $\text{J kg}^{-1}$  are obtained for RE = Tm and Gd, respectively. The excellent MCE and moderate GFA make these HE BMGs promising candidate refrigerants in helium and hydrogen liquefaction temperature range. The exploration of these HE BMGs provides more ideas for understanding magnetic behavior of BMGs.

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